What it Does?

A magnetic or by pass level indicator provides a visual indication of the level in a vessel. A series of flags visually indicates the level form a good distance. The flags are remote from the liquid thus no process will leak - even if the flag housing is damaged.

Several reed switch points can be added to the outside for point indication or the continuous model for a more exact remote reading. A stainless scale is available more accurate visual readings.



Magnetic or Flag sealed bottom option

How Does It Work?

The transducer probe encapsulates a tiny printed circuit board isolated from the probe wall and is sealed at the top preventing moisture from entering the assembly. As the magnetic equipped float travels the probe (following the liquid level) it taps off sections of the probe thus outputting a signal that is calibrated to equal the level.

Output can be resistive with 1 to 10 VDC, or a 4–20 output for other types of controls. It can control a local level meter, bar graph, adjustable start stop level or pump control, alarms, chart recorders, be directed to a web and more.



Continuous shown with ANSI flange

Multi level Small Size



Multi Level Style

Primary applications would be pump control, solenoid control, and valve control or other device in level or flow field. The product is ideal with a physical size of about 3"x 2"x 3.75" high and DIN rail ready - safe excite voltage of 24 VDC low mA. Simple to hook up and offers switch protection including time delay preventing nuisance activations.



Latching relay - to maintain a level



Stainless, Polypropylene, Custom



Side Mount

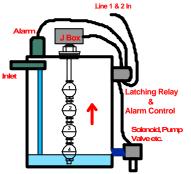
Principle of Level Sensor Operation

Level Control between 2 & 3 - plus High and Low Alarms

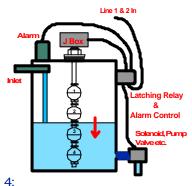
L1 = High Alarm N/O; L2 = High Level N/O; L3 = Low Level N/C; L4 = Low Alarm N/C

N/O = normally open - close on rise, open on fall

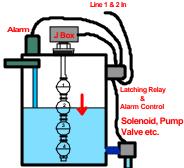
N/C = normally closed - open on rise, close on fall



1: Tank filling, system starts. Liquid enters inlet



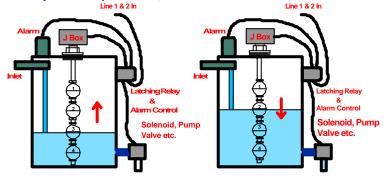
Drain mode - if liquid happens to slosh or hit the # 2 float again nothing will happen as relay is latched



Liquid has hit # 2 again - the valve opens - and the cycle starts over again.

starts over again.

NOTE - the system can be reversed - by changing wires



3:

Liquid hits "start switch" and

up - draining the tank

valve, solenoid or pump starts

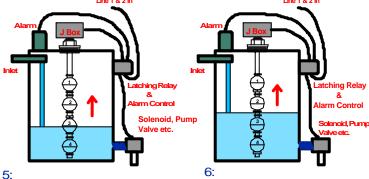
Fill mode - if liquid happens

nothing will happen as relay

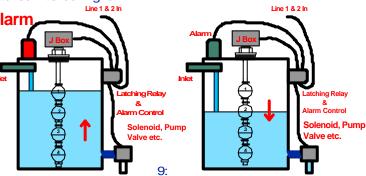
is latched

to slosh or hit the #3 float again

2: Liquid hits "stop switch" but nothing happens yet liquid continues to rise



#3 has closed the valve and tank starts to fill. If liquid sloshes and hits level #3 again nothing will happen as relay is latched - it's looking for #2



8:
OH - NO the valve has probably stuck - the system didn't drain - One or two alarm levels are always a good idea!!

9:
The problem has been resolved and the "latching" system in cycling.
One switch point will not control a level.
For tight applications - they can be as close as 1/4" + / -